

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problems Mailbox.**



Office de la Propriété
Intellectuelle
du Canada

Un organisme
d'Industrie Canada

Canadian
Intellectual Property
Office

An agency of
Industry Canada

CA 2387398 A1 2002/03/28

(21) 2 387 398

(12) DEMANDE DE BREVET CANADIEN
CANADIAN PATENT APPLICATION

(13) A1

(86) Date de dépôt PCT/PCT Filing Date: 2000/09/26

(87) Date publication PCT/PCT Publication Date: 2002/03/28

(85) Entrée phase nationale/National Entry: 2002/03/28

(86) N° demande PCT/PCT Application No.: EP 2000/009391

(87) N° publication PCT/PCT Publication No.: 2001/022955

(30) Priorité/Priority: 1999/09/30 (199 47 234.3) DE

(51) Cl.Int.⁷/Int.Cl.⁷ A61K 31/56, A61P 11/02

(71) Demandeur/Applicant:
VIATRIS GMBH & CO. KG., DE

(72) Inventeurs/Inventors:
SZELENYI, ISTVAN, DE;
MARX, DEGENHARD, DE;
HEER, SABINE, DE;
ENGEL, JURGEN, DE

(74) Agent: SIM & MCBURNEY

(54) Titre : NOUVELLE ASSOCIATION DE LOTEPREDNOL ET DE PRODUITS ANTIHISTAMINIQUES
(54) Title: NOVEL COMBINATION OF LOTEPREDNOL AND ANTIHISTAMINES

(57) Abrégé/Abstract:

The invention relates to a novel combination of a soft steroid, especially loteprednol, and at least one antihistamine such as e.g., azelastine and/or levocabastine, for simultaneous, sequential or separate application for the local treatment of allergies and respiratory tract diseases, e.g., allergic rhinitis (rhinoconjunctivitis).

Canada

<http://opic.gc.ca> • Ottawa-Hull K1A 0C9 • <http://cipo.gc.ca>

OPIC • CIPQ 191

OPIC



CIPQ

Abstract

The present invention relates to a novel combination of a soft steroid, in particular loteprednol, and at least one antihistamine, such as, for example, azelastine and/or levocabastine, for simultaneous, sequential or separate administration in the local treatment of allergies and airway disorders, for example of allergic rhinitis (rhinoconjunctivitis).

99/18 PH ASTA Medica AG

Novel combination of loteprednol and antihistamines

5 The present invention relates to a novel combination of
a soft steroid, in particular loteprednol, and at least
one antihistamine, such as, for example, azelastine
and/or levocabastine, for simultaneous, sequential or
separate administration in the local treatment of
allergies and airway disorders, for example of allergic
10 rhinitis (rhinoconjunctivitis).

Background of the invention

The number of allergic disorders is increasing greatly
15 worldwide. Studies have shown that on average 7.5% of
all children and adolescents worldwide suffer from
rhinoconjunctivitis (hay fever combined with an ocular
symptomatology) (Worldwide variation in prevalence of
symptoms of asthma, allergic rhinoconjunctivitis and
20 atopic eczema: ISAAC, Lancet, 351, 1225-1332, 1998). In
West European countries, the prevalence, at about 14%,
is markedly higher (Annesi-Maesano I. and Oryszczyn
MP.: Rhinitis in adolescents, Results of the ISAAC
survey, Revue Française d'Allergologie et d'Immunologie
25 Clinique, 38, 283-289, 1998; Norrman E., Nystrom L,
Jonsson E and Stjernberg N: Prevalence and incidence of
asthma and rhinoconjunctivitis in Swedish teenagers,
European Journal of Allergy and Clinical Immunology,
53, 28-35, 1998). Despite intensive research activity,
30 the pathogenesis of rhinoconjunctivitis has still not
been completely clarified. Even if marked advances in
the medicinal treatment of this disorder have been
achieved in the past years, the therapy is still not
satisfactory. The acute symptoms (itching, reddening,
35 swelling, rhinorrhea and lacrimation) of
rhinoconjunctivitis can be readily controlled, inter
alia with the aid of antihistamines. However, they
barely have a therapeutically relevant influence on the
inflammation which underlies the disorder and is always

- 2 -

progressive. Often, allergic rhinitis (rhinoconjunctivitis) is regarded both by patients and by the physician as a trivial disorder and accordingly is only inadequately treated. As a result, however, a
5 so-called change of stage can occur, i.e. bronchial asthma, which is to be taken very seriously, develops from the relatively harmless rhinitis. For this reason, it is indispensable to treat even allergic rhinoconjunctivitis adequately and intensively. Only
10 then can the patients live symptom-free and only then can a change of stage, which under certain circumstances is life-threatening, be prevented.

Frequently, it cannot be established by the treating
15 physician in borderline cases with absolute certainty whether "only" rhinoconjunctivitis is still present or whether an airway disorder, such as bronchial asthma, is already present. It is advantageous if the combination according to the invention can also be
20 employed for the treatment of disorders of the upper and lower airways.

At the present time, the corticosteroids are most effectively able to control the inflammation underlying
25 the rhinoconjunctivitis. Many patients, but also physicians, however, do not employ these medicaments at all or only very hesitantly, usually only in a late phase of the disorder, because of their possible systemic side effects (e.g. slowdown in growth,
30 osteoporosis).

Loteprednol belongs to the so-called "soft" steroids. Unlike other corticosteroids, which are usually only broken down in the liver to give pharmacodynamically
35 inactive metabolites, in the case of the soft steroids the metabolic inactivation partly already takes place at the site of their administration (intranasal, ocular or intrapulmonary). As a result of this partial local metabolism, no or only very little pharmaco-

- 3 -

dynamically active substance reaches the systemic blood circulation, so that the steroid-specific side effects virtually do not have to be reckoned with. Loteprednol is already licensed for the therapy of allergic conjunctivitis and uveitis.

Antihistamines are employed in the acute phase of allergic rhinoconjunctivitis for the alleviation of the often irritating symptoms. The topical application of these medicaments is particularly advantageous, as high local concentrations of the active compound can be broken down in this way without having to reckon with appreciable side effects. At the current time, two locally administrable antihistamines, azelastine and levocabastine, are on the market. Both are highly efficacious and very highly tolerable.

Surprisingly, it has now been found that the novel combination of a soft steroid and at least one antihistamine is advantageous in the treatment of allergies and/or airway disorders by topical administration. Administration can in this case be carried out simultaneously, sequentially or separately. The invention serves to improve the therapy of allergic rhinitis (rhinoconjunctivitis). The antihistamine provides for the rapid elimination of the acute symptoms (e.g. reddening, itching, swelling). Using the corticosteroid contained in the combination, the inflammation underlying the condition can be successfully controlled.

According to one embodiment of the invention, loteprednol and its pharmaceutically acceptable esters, in particular loteprednol etabonate, is a particularly suitable soft steroid. The preparation of loteprednol and loteprednol etabonate is described, for example, in German Patent No. DE 31 26 732, the corresponding US Patent No. 4,996,335 and the corresponding Japanese Patent No. JP-89 011 037.

- 4 -

Further suitable soft steroids according to the invention are described, for example, in German Patent No. 37 86 174, the corresponding European Patent No. EP
5 0 334 853 and the corresponding US Patent No. 4,710,495.

Azelastine and levocabastine can also be used in the form of the pharmaceutically tolerable salts. The
10 hydrochlorides, for example, are preferred.

By means of the topical administration of the components (steroid and antihistamine), therapeutically efficacious concentrations can be achieved even at low
15 doses. The combined administration of both substances (antihistamine + loteprednol) makes possible the control of the troublesome early-phase reactions such as itching, rhinorrhea by the antihistamine and the progress of the inflammation by the loteprednol.
20 Moreover, the danger of the occurrence of undesired effects is thereby reduced to a minimum and better compliance of the patients is thus to be expected.

The present invention describes a novel combination, in
25 which a soft steroid (preferably loteprednol) and an antihistamine (preferably azelastine and/or levocabastine) are given topically (intranasally or intraocularly) simultaneously, one after the other as individual substances or as a fixed combination. As a
30 result of this combination, not only a rapid onset of action occurs but also a high therapeutic efficacy is achieved, which is accompanied by a strong antiinflammatory action. In one advantageous embodiment, the active components^s of this
35 combination are present in the form of a fixed combination, owing to which the administration is simpler for the patients, since both active compounds are contained in one and the same container.

- 5 -

According to a further embodiment of the invention, the antihistamine can also be administered orally.

The intended dosage is carried out twice daily, the individual dose of the soft steroid (loteprednol) being between 10 and 500 µg, preferably 50 and 200 µg. The dose of antihistamine is 50 - 500 µg, preferably 100 - 200 µg. The actual dose depends on the general condition of the patients (age, weight, etc.) and the degree of severity of the disorder.

The following pharmacological investigation was carried out in order to support the invention described.

In vitro, investigations on the influencing of the release of the proinflammatory cytokine TNFα in human blood of various donors diluted 1:5 were carried out. The stimulation was effected using lipopolysaccharide (LPS) from Salmonella abortus equi (10 µg/ml) over the course of 24 h at 37°C and 5% CO₂ in an incubator. The TNFα release was determined using an ELISA, based on antibodies from Pharmingen. The results were indicated as the percentage inhibition of the LPS-induced TNFα release and are shown in Table 1.

Table 1

Active compound	Concentration [µmol/l]	Inhibition of TNFα release
Azelastine	10	2%
Loteprednol	0.001	1%
	0.01	2%
	0.03	8%
Azelaastine + loteprednol	10 + 0.001	12%
	10 + 0.01	18%
	10 + 0.03	22%

* significant (p<0.05)

If the antihistamine azelastine or the soft steroid loteprednol is administered alone, the LPS-induced TNFα

- 6 -

release remains virtually unchanged. In the presence of azelastine (10 $\mu\text{mol/l}$) the TNF α release is inhibited to an increased extent by loteprednol in a concentration-dependent manner.

5

In vivo investigations were carried out on young domestic pigs actively sensitized with an antigen (extract from *Ascaris suum*). Three weeks later, they were exposed to allergen challenge, which was carried out by intranasal instillation of the *Ascaris* extract. This local intranasal allergen challenge leads to a very great increase in the nasal secretion (rhinorrhea). The amount of secretion was determined gravimetrically. The results are compiled in Table 2.

15

Table 2

Active compound	Dose in $\mu\text{g/nosrtil}$	Inhibition of nasal secretion	Number of animals
Azelastine	10	15%	5
Loteprednol	20	8%	5
Azelastine + loteprednol	10 + 20	48%*	5

* significant ($p < 0.05$)

20 If the antihistamine azelastine or the soft steroid loteprednol is used at the dosages 10 or 20 $\mu\text{g/nosrtil}$, only marginal inhibition of the allergically induced nasal hypersecretion occurs. If both active compounds are given at the same time, however, the rhinorrhoea is
25 (significantly) reduced by 48%.

Various pharmaceutical formulations, e.g. nasal sprays, nasal drops and eye drops, are suitable for topical application.

30

The present invention describes a combination in which a soft steroid, e.g. loteprednol, and an antihistamine, e.g. azelastine and/or levocabastine, are administered

- 7 -

simultaneously, one after the other as individual substances or as a fixed combination.

On account of the water solubility of the active compound azelastine hydrochloride, formulations containing this active compound can preferably be formulated as solutions. Loteprednol etabonate, however, is virtually water-insoluble and is therefore formulated as an aqueous suspension. In a formulation in which both active compounds are combined, azelastine hydrochloride is accordingly present dissolved in water and loteprednol etabonate suspended in water.

In addition to the active constituents antihistamine, e.g. azelastine hydrochloride, and soft steroid, e.g. loteprednol etabonate, the pharmaceutical preparations according to the invention can contain further constituents such as preservatives, stabilizers, isotonicizing agents, thickeners, suspension stabilizers, excipients for pH adjustment, buffer systems and wetting agents.

Examples of suitable preservatives are: benzalkonium chloride, chlorobutanol, thiomersal, methylparaben, propylparaben, sorbic acid and its salts, sodium edetate, phenylethyl alcohol, chlorhexidine hydrochloride acetate and digluconate, cetylpyridinium chloride and bromide, chlorocresol, phenylmercury acetate, phenylmercury nitrate, phenylmercury borate, phenoxyethanol.

For preservation, the combination of sodium edetate and benzalkonium chloride is preferably used. Sodium edetate is employed here in concentrations of 0.05 - 0.1% and benzalkonium chloride in concentrations of 0.005 - 0.05%. The combination of sodium edetate, benzalkonium chloride and phenylethyl alcohol is also preferably employed.

- 8 -

Suitable excipients for the adjustment of the isotonicity of the formulations are, for example: sodium chloride, potassium chloride, mannitol, glucose, sorbitol, glycerol, propylene glycol. In general, these
5 excipients are employed in concentrations from 0.1 to 10%.

The formulations of the invention can also include suitable buffer systems or other excipients for pH
10 adjustment in order to establish and maintain a pH of the order of magnitude of 4-8, preferably of 5 to 7.5. Suitable buffer systems are citrate, phosphate, tromethamol glycine, borate, acetate. These buffer systems can be prepared from substances such as,
15 citric acid, monosodium phosphate, disodium phosphate, glycine, boric acid, sodium tetraborate, acetic acid, sodium acetate,
Further excipients can also be used for pH adjustment, such as hydrochloric acid or sodium hydroxide.

20 In order to prepare a stable aqueous suspension containing the water-insoluble active compound loteprednol etabonate, suitable suspension stabilizers and suitable wetting agents are furthermore necessary
25 in order to disperse and to stabilize the suspended active compound in a suitable manner.

Suitable suspension stabilizers are water-soluble or partly water-soluble polymers: these include, for
30 example, methylcellulose (MC), sodium carboxymethylcellulose (Na-CMC), hydroxypropylmethylcellulose (HPMC) polyvinyl alcohol (PVAL [sic]), polyvinylpyrrolidone (PVP), polyacrylic acid, polyacrylamide, gellan gum (Gelrite®) hydrated alumina (Unemul®) dextrans,
35 cyclodextrins, and mixtures of Microcrystalline cellulose and sodium carboxymethylcellulose (Avicel RC 501®, Avicel RC 581®, Avicel RC 591®, Avicel CL 611®). These substances can simultaneously serve as thickeners in order to increase the viscosity and thereby to

- 9 -

prolong the contact of the active compounds with the tissue at the application site.

Suitable wetting agents for the formulations are:

- 5 benzalkonium chloride, cetylpyridinium chloride, tyloxapol, various polysorbates (Tween®), and further polyethoxylated substances and poloxamers.

Examples:

- 10 The following examples illustrate the invention without restricting it.

Example 1:

Nasal spray containing azelastine hydrochloride (0.1%)

15

Azelastine hydrochloride	0.1000 g
Hydroxypropylmethylcellulose	0.1000 g
Sodium edetate	0.0500 g
Benzalkonium chloride	0.0125 g
Sodium hydroxyde	q.s. ph 6.0
Sorbitol solution 70%	6.6666 g
Purified water	to 100 ml

Preparation of the solution:

- 20 Introduce about 45 kg of purified water into a suitable stirrer container. Add the active compound, hydroxypropylmethylcellulose, sodium edetate, benzalkonium chloride and sorbitol solution to this in succession and dissolve with stirring. Make up the resulting solution to a volume of 49.5 liters with
- 25 purified water. Adjust the pH of the solution to pH 6.0 using 1N sodium hydroxide solution. Make up to the final volume of 50.0 liters using purified water and Stir. Filter the solution through a suitable filter and dispense into bottles which are then provided with a
- 30 suitable nasal spray pump.

- 10 -

Example 2:

Nasal spray suspension containing loteprednol etabonate
(1%)

Loteprednol etabonate	1.0000 g
Avicel RC 591	1.1000 g
Polysorbate 80	0.1000 g
Sorbitol solution 70%	6.0000 g
Sodium edetate	0.0500 g
Benzalkonium chloride	0.0200 g
Purified water	to 100 ml

5

Preparation:

10 Introduce 45 kg of purified water into a suitable
stirrer container with a homogenization device and
homogenize Avicel RC 591 therein at high speed. Then
15 dissolve the substances polysorbate 80, sorbitol
solution, sodium edetate and benzalkonium chloride in
succession with stirring. Then homogenize the active
compound loteprednol etabonate at high speed until a
uniform suspension is formed. Then make up to the final
20 volume of 50 liters with purified water and homogenize
further. Then evacuate the suspension in order to
remove the resulting air bubbles. The resulting
suspension is then dispensed into bottles which are
then provided with a suitable nasal spray pump.

Example 3:

25 Nasal spray containing loteprednol etabonate (1%,
suspended) and azelastine hydrochloride (0.1%,
dissolved)

- 11 -

Loteprednol etabonate	1.0000 g
Azelastine hydrochloride	0.1000 g
Avicel RC 591	1.1000 g
Polysorbate 80	0.1000 g
Sorbitol solution 70%	6.0000 g
Sodium edetate	0.0500 g
Benzalkonium chloride	0.0200 g
Purified water	to 100 ml

Preparation:

- 5 Introduce 45 kg of purified water into a suitable stirrer container with a homogenization device and homogenize Avicel RC 591 therein at high speed. Then dissolve the active compound azelastine hydrochloride and the excipients polysorbate 80, sorbitol solution, sodium edetate and benzalkonium chloride in succession with stirring.
- 10 Then homogenize the active compound loteprednol etabonate at high speed until a uniform suspension is formed. Then make up to the final volume of 50 liters with purified water and homogenize further. Then evacuate the suspension in order to remove the resulting air bubbles.
- 15 The resulting suspension is then dispensed into bottles which are then provided with a suitable nasal spray pump.
- 20

PCT/EP00/09391

Patent claims

1. Pharmaceutical mixture comprising loteprednol or a pharmaceutically tolerable ester thereof and at least one antihistamine.
2. Mixture according to claim 1, characterized in that the antihistamine is a topically administrable antihistamine.
3. Mixture according to claims 1 or 2, characterized in that the antihistamine is azelastine and/or levocabastine.
4. Mixture according to one of the above claims, characterized in that the pharmaceutically tolerable ester is loteprednol etabonate.
5. Medicament for the treatment of disorders of the lower and/or upper airways and/or for the treatment of allergies, comprising as active compounds loteprednol and at least one topically administrable antihistamine, if appropriate together with customary excipients or vehicles, for simultaneous, sequential or separate administration.
6. Medicament according to claim 5, characterized in that it can be administered intranasally or intraocularly simultaneously, in succession or independently of one another.
7. Medicament according to claims 5 or 6, characterized in that it is an inhalable liquid or solid preparation.

AMENDED SHEET

8. Medicament according to claim 5, characterized in that the antihistamine can also be administered orally.

9. Process for the production of a medicament for the treatment and prophylaxis of airway disorders and/or allergies, comprising as active compounds loteprednol or a pharmaceutically tolerable ester thereof and at least one antihistamine, characterized in that the loteprednol or a pharmaceutically tolerable ester thereof and the antihistamine(s) are mixed individually or together, optionally together with customary excipients or vehicles, and the mixture thus obtained is converted into suitable administration forms.

10. Use of a combination of loteprednol or a pharmaceutically tolerable ester thereof and an antihistamine for simultaneous, sequential or separate administration for the production of a medicament for the treatment and prophylaxis of airway disorders and/or allergies.

11. Use of a combination of loteprednol or a pharmaceutically tolerable ester thereof and an antihistamine for simultaneous, sequential or separate administration for the production of a medicament for the treatment of allergic rhinitis and rhinoconjunctivitis.

9389

AMENDEN SHEET